

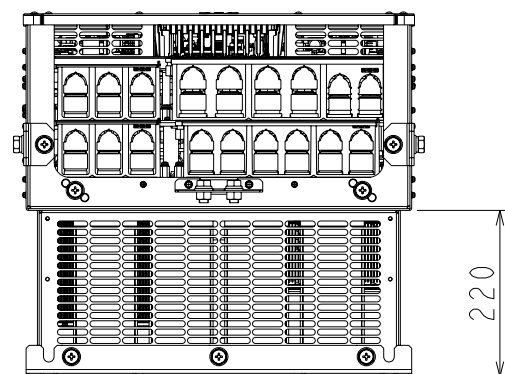
Technical drawing of a vertical machine frame, showing dimensions and components. The drawing is oriented vertically.

**Dimensions:**

- Overall height: 1136
- Height of the upper section: 1093
- Height of the lower section: 43.5
- Height of the base: 25.5
- Width of the base: 510
- Width of the main body: 450
- Width of the base flange: 30
- Width of the base flange (right side): 30
- Width of the base flange (right side): (2.5)
- Width of the base flange (right side): (30)
- Width of the base flange (right side): (2.5)

**Labels:**

- 5 Mounting Holes for M12 Screws
- Digital Operator



Technical drawing of a rectangular plate with dimensions and hole patterns. The drawing includes the following details:

- Dimensions:**
  - Overall width: 480
  - Overall height: 480
  - Left margin: (2.5)
  - Right margin: 4.5
  - Top margin: 4.5
- Hole Patterns:**
  - Top and Bottom Edges:** A row of 10 holes, with 4 holes centered and 6 holes at the corners.
  - Left Edge:** A row of 10 holes, with 4 holes centered and 6 holes at the corners.
  - Internal Grid:** A grid of 10x10 holes, with 4 holes centered and 6 holes at the corners.
- Annotations:**
  - Top Left:** "Holes" and "ews" (likely "edges") with a dimension line.
  - Top Right:** "4" and "Air" with a dimension line.
  - Bottom Right:** "4" and "Air" with a dimension line.

384.6

289.3

49

40.5

190.3

49

167.6

Base Point of Terminal Board

Refer to Drawing No. 900-190-125 for Terminal Board Detail

Main Terminals with M12 Screws

Main Terminals with M12 Screws

340.8

97.8

77.2

12.5

35.5

44

44

205

40

202.6

40.5

287.6

40.5

372.6

40.5

96.3

77.2

Grounding Terminals with M12 Screws  
: slot(-)/Hex head  
(WAF: 18mm) combo

Detail (without Front cover)

Scale 1:6

